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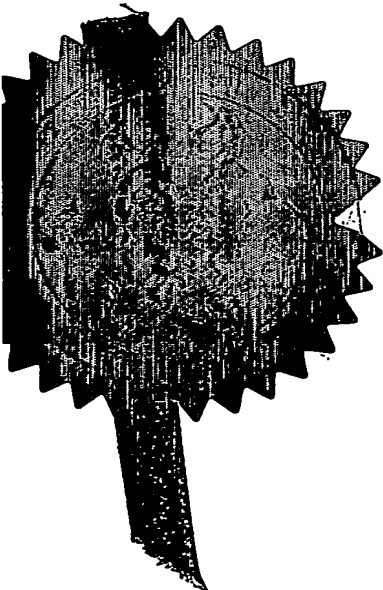
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3. Full name, address and postcode of the or of each applicant (underline all surnames)	Giltech Limited 9/12 North Harbour Estate AYR KA8 8AA		
Patents ADP number (if you know it)	000.582200.2		
If the applicant is a corporate body, give the country/state of its incorporation	United Kingdom		
4. Title of the invention	"Growth Substrate"		
5. Name of your agent (if you have one)	Murgitroyd & Company		
"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)	373 Scotland Street GLASGOW G5 8QA		
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10 GROWTH SUBSTRATE

11

12 The present invention provides a growth substrate for
13 cell culture. In particular, the present invention
14 provides a cell culture growth substrate for tissue
15 engineering.

16

17 Tissue engineering is expected to transform
18 orthopaedics treatments, cancer therapy and the
19 treatment of chronic degenerative diseases. Tissue
20 engineering concerns the provision of a graft
21 comprising living cells or suitable substrate to
22 sustain the growth of such cells which integrate into
23 the patient providing expedited wound healing and
24 repair or an alternative drug delivery or gene therapy
25 delivery system. The tissue engineering graft may be
26 an autograft, allograft or xenograft. Autografts are
27 formed with the patient's own cells, cultured with a
28 suitable growth medium or substrate. Allografts rely
29 upon cells donated from an alternative same species
30 source (including cadaver or foetal sources) whilst
31 xenografts rely upon cells donated from other species.
32 Both allografts and xenografts may be treated to

1 minimise autoimmune rejection of the graft following
2 implantation.

3
4 There are numerous potential applications for tissue
5 engineered grafts, including reconstructive surgery,
6 orthopaedics or dental applications, burn treatments
7 or ulcer treatments (including venous ulcers and
8 diabetic foot ulcers). A number of tissue engineered
9 grafts have been described in the literature (see
10 Dutton, "Tissue Engineering", Genetic Engineering
11 News, Vol 18, No 8, April 15, 1998).

12
13 Examples of such tissue engineered grafts include
14 APLIGRAF (Trade Mark) which is a bilayer graft
15 including both differentiated keratinocytes and a
16 layer of fibroblasts in a collagen matrix. APLIGRAF
17 has been used as a skin graft, particularly for burns,
18 diabetic foot ulcers, excisional surgery and venous
19 ulcers (Bender, "Healing of Difficult to Heal Wounds
20 Using a Bilayered Skin Construct", 11th Annual
21 Symposium on Critical Issues in Surgery-Wound Healing,
22 Science and Technology, 3-5 December 1998, St Thomas,
23 US Virgin Islands). Other bioengineering skin
24 equivalents include INTEGRA (Trade Mark), a xenograft
25 of bovine collagen, glycosaminoglycans (GAG) and
26 silastic sheet; ALLODERM (Trade Mark), an allograft of
27 treated cadaver skin; and DERMOGRAFT (Trade Mark), an
28 allograft of neonatal fibroblasts on a polyglactin
29 scaffold. Tissue engineered grafts for bone include
30 RAINBOW (Trade Mark) of IsoTis BV which is a
31 biomimetic coating which allows a bone-like layer to
32 grow over metal prosthesis and serves as a scaffold

1 for bone growth, and also EMBARC (Trade Mark) which is
2 a resorbable bone repair material.

3

4 Despite the numerous tissue engineering grafts
5 currently being developed, there is still a demand for
6 further and improved products. We have now found that
7 water-soluble glass acts as a support or matrix for
8 cell growth and hence the glass has utility in tissue
9 engineering.

10

11 The present invention thus provides a cell culture
12 growth substrate comprising a water-soluble glass
13 matrix adapted to sustain the growth of living cells.
14 Preferably the substrate will comprise or have at
15 least a portion of the surface thereof coated with
16 living cells.

17

18 In one embodiment the cell culture growth substrate is
19 pre-seeded with living cells and hence the matrix
20 comprises or has at least a portion of its surface
21 coated with living cells.

22

23 In one embodiment, the cell culture growth substrate
24 will be useful as a tissue graft, i.e. is designed for
25 implantation into a patient to replace or promote
26 repair of damaged tissues.

27

28 The water-soluble glass matrix will of course be
29 biocompatible. Generally, the biodegradation of the
30 water-soluble glass following implantation of the
31 graft into a patient will be pre-determined to be

1 compatible with the timescale required for regrowth of
2 the tissues concerned.

3
4 The glass present in the graft acts as a cell support
5 matrix and will function as such in vivo. Thus the
6 graft can be used directly in vivo to provide a
7 temporary biodegradable scaffold which will encourage
8 ingrowth of surrounding tissues. In other embodiments
9 pre-seeding of the graft with a pre-selected cell
10 type, and optionally growth of that cell type, prior
11 to implantation may be desirable.

12
13 In an alternative embodiment, the cell culture growth
14 substrate is intended for non-clinical purposes, for
15 example in bio-reactor and fermentation technologies
16 for the production of drugs and other biologically
17 derived chemicals. Organisms usually grow with
18 increased confluence on surfaces, and enzyme reactions
19 (and many other biochemical reactions) are generally
20 most efficient when the enzyme is bound to a reaction
21 surface. Beads, sinters and fibres can be used to
22 provide the required mechanical support, with large
23 (productive) surface areas and additional features
24 such as controlled inorganic micro-nutrient supply,
25 contamination control, pH buffering and a
26 biocompatible carrier which will allow the subsequent
27 transfer or filtration of cells, enzymes or other
28 components bound to its surface on completion of the
29 reaction stage.

30
31 Conveniently the water-soluble glass matrix may be in
32 the form of water-soluble glass fibres and reference

1 is made to our WO-A-98/54104 which describes the
2 production of suitable glass fibres. Whilst the glass
3 fibres can be used in the form of individual strands,
4 woven (e.g. a 1 x 1 basket weave) or non-woven mats
5 may also be produced from the fibres and used as the
6 matrix. The individual fibres of a non-woven mat may
7 be gently sintered together to obtain coherence of the
8 strands. Alternatively, the fibres may be used as
9 glass wool and this form of matrix is especially
10 suitable where the graft requires a 3D shape.

11
12 Alternatively, the water-soluble glass matrix may be
13 produced from finely comminuted glass particles (for
14 example having an average diameter of from 50 μ m to 6
15 mm). Optionally, the glass particles may be sintered
16 together to form a porous structure into or onto which
17 cells may be seeded and in this embodiment the glass
18 particles will have a preferred diameter of from 53 μ m
19 to 2 mm, preferably 400 μ m to 2 mm. Again, a three-
20 dimensionally shaped graft may be produced (if
21 necessary individually tailored to be compatible with
22 the wound site of the patient) from the sinter.
23 Alternatively, particles following a Fuller curve
24 packing distribution and having a range of diameters
25 of 0.3 mm to 5.6 mm may be used.

26
27 In a further embodiment the glass may simply be in the
28 form of a glass sheet, which may be substantially
29 planar or may be contoured to a required shape.
30 Etched, ground or patterned glass sheet may be used in
31 addition to plain surfaced glass.

1 The water-soluble glass preferably includes
2 phosphorous pentoxide (P_2O_5) as the glass former.
3
4 Generally the mole percentage of phosphorous pentoxide
5 in the glass composition is less than 85%, preferably
6 less than 60% and especially between 30-60%.
7
8 Alkali metals, alkaline earth metals and lanthanoid
9 oxides or carbonates are preferably used as glass
10 modifiers.
11
12 Generally, the mole percentage of alkali metals,
13 alkaline earth metals and lanthanoid oxides or
14 carbonates is less than 60%, preferably between 40-
15 60%.
16
17 Boron containing compounds (e.g. B_2O_3) are preferably
18 used as glass additives.
19
20 Generally, the mole percentage of boron containing
21 compounds is less than 15% or less, preferably less
22 than 5%.
23
24 Other compounds may also be added to the glass to
25 modify its properties, for example SiO_2 , Al_2O_3 , SO_3 ,
26 sulphate ions (SO_4^{2-}) or transition metal compounds
27 (e.g. first row transition metal compounds).
28
29 Typically the soluble glasses used in this invention
30 comprise phosphorus pentoxide (P_2O_5) as the principal
31 glass-former, together with any one or more
32 glass-modifying non-toxic materials such as sodium

1 oxide (Na_2O), potassium oxide (K_2O), magnesium oxide
2 (MgO), zinc oxide (ZnO) and calcium oxide (CaO). The
3 rate at which the glass dissolves in fluids is
4 determined by the glass composition, generally by the
5 ratio of glass-modifier to glass-former and by the
6 relative proportions of the glass-modifiers in the
7 glass. By suitable adjustment of the glass
8 composition, the dissolution rates in water at 38°C
9 ranging from substantially zero to $25\text{mg}/\text{cm}^2/\text{hour}$ or
10 more can be designed. However, the most desirable
11 dissolution rate R of the glass is between 0.001 and
12 $2.0\text{mg}/\text{cm}^2/\text{hour}$.

13
14 The water-soluble glass is preferably a phosphate
15 glass, and preferably comprises a source of metal ions
16 which confer either antimicrobial protection or
17 enhanced cell growth, or both, or which are useful
18 trace elements. Examples include silver, copper,
19 magnesium, zinc, iron, cobalt, molybdenum, chromium,
20 manganese, cerium, selenium, and these metal ions can
21 be included singly or in any combination with each
22 other. Where silver ions are of interest, these may
23 advantageously be introduced during manufacture as
24 silver orthophosphate (Ag_3PO_4). The glass preferably
25 enables controlled release of metal ions and other
26 constituents in the glass and the content of these
27 additives can vary in accordance with conditions of
28 use and desired rates of release, the content of
29 silver generally being up to 5 mole %. While we are
30 following convention in describing the composition of
31 the glass in terms of the mole % of oxides, of halides
32 and of sulphate ions, this is not intended to imply

1 that such chemical species are present in the glass
2 nor that they are used for the batch for the
3 preparation of the glass.
4

5 The optimum rate of release of metal ions into an
6 aqueous environment may be selected by circumstances
7 and particularly by the specific function of the
8 released metal ions. The invention provides a means
9 of delivering metal ions to an aqueous medium at a
10 rate which will maintain a concentration of metal ions
11 in said aqueous medium of not less than 0.01 parts per
12 million and not greater than 10 parts per million. In
13 some cases, the required rate of release may be such
14 that all of the metal added to the system is released
15 in a short period of hours or days and in other
16 applications it may be that the total metal be
17 released slowly at a substantially uniform rate over a
18 period extending to months or even years. In
19 particular cases there may be additional requirements,
20 for example it may be desirable that no residue
21 remains after the source of the metal ions is
22 exhausted or, in other cases, where the metal is made
23 available it will be desirable that any materials,
24 other than the metal ions itself, which are
25 simultaneously released should be physiologically
26 harmless. In yet other cases, it may be necessary to
27 ensure that the pH of the resulting solution does not
28 fall outside defined limits.
29

30 Generally, the mole percentage of these additives in
31 the glass is less than 25%, preferably less than 10%.

32

1 The cells may be any suitable cells required for
2 grafts. Particular mention may be made of
3 keratinocytes, fibroblasts, chondrocytes and the like
4 as preferred cell types. Mention may also be made of
5 stem cells (mesenchymal, haematopoietic, and
6 embryonic), Schwaan cells, keratinocytes (epithelial
7 cells), chondrocytes, osteoblasts, endothelial cells
8 and other fibroblasts, cardiac cells (and other
9 myoblasts), pancreatic β cells and periodontal tissues
10 e.g. Dentine, but the invention is not limited to
11 these cell types alone.

12
13 Embodiments of the invention will be described with
14 reference to the following non-limiting examples and
15 Figures in which:

16
17 Fig. 1 Chondrocytes forming a monolayer on a glass
18 fibre (Example 1) as viewed by laser scanning
19 confocal microscope.

20
21 Fig. 2 Fluorescent microscopy of HUE cells on MATT01
22 glass fibres (see Example 2).

23
24 Fig. 3 Fluorescent microscopy of HUE cells on MATT04
25 glass fibres (see Example 2).

26
27 Fig. 4 SEM picture of L929 cells on glass surface at
28 x30 magnification (see Example 3).

29
30 Fig. 5 SEM picture of L929 cells on glass surface at
31 x170 magnification (see Example 3).

32

10

1 Fig. 6 SEM picture of L929 cells on glass surface at
2 x215 magnification (see Example 3).

3
4 Fig. 7 SEM picture of L929 cells on glass surface at
5 x610 magnification (see Example 3).

6

7

1 **Example 1**

2

3 **Introduction**

4

5 Controlled Release Glass (CRG) is a phosphate-based
6 material which degrades at a predeterminable rate.
7 The potential for using CRG as a cartilage engineering
8 matrix has been assessed using isolated equine
9 chondrocytes with in-vitro techniques. The glass was
10 provided in fibrous form in three different
11 compositions. The three CRG compositions provided
12 have showed potential as a tissue engineering
13 substrate.

14

15 **Materials and Method**

16

17 A total of 200,000 chondrocytes isolated from horse
18 articular cartilage were added to each 2 cm well in a
19 24 well plate. Every well contained 0.02 grams of
20 glass fibre sample. Four different fibres F1 to F4
21 (diameters 20-30 μ m) were analysed: F1 - containing
22 Fe₂O₃ and NaF, F2 - containing Ce₂O₃ and Se. The
23 composition of glasses used to form F1 to F4 are set
24 out below in Table 1. The culture medium (containing
25 10% FCS) was changed daily. At time periods of 3
26 days, 1 week and 2 weeks, the samples were stained
27 using rhodamine phalloidin and oregon green for the
28 viewing of actin and tubulin using a laser scanning
29 confocal microscope. At the same time periods, the
30 cell supernatant was removed and stored at -80°C until
31 analysis on cell viability and type II collagen
32 production could be performed. Production of type II

12

1 collagen was analysed by using RT-PCR analysis on the
2 cDNA from the chondrocyte population in contact with
3 the glass fibres. The total RNA was prepared from the
4 cell population by the addition of 1 ml of TRIzol
5 (SIGMA) to the cell population for 5 minutes. After
6 this time, the TRIzol was retrieved and stored at -
7 80°C until RT-PCR analysis could be carried out. The
8 RT-PCR analysis was performed by tagging with primers
9 for collagen type II and with gapDH for cell
10 viability.

11
12 Zymography was also performed at time periods of 4
13 days, 1 week and 2 weeks for detection of matrix
14 metalloproteinases (MMP's) produced by the
15 chondrocytes.

1 Table 1

2

3 BATCH RECORD SELECTION

4

Code	Formulation as weight											Solution Rates		Physical Form		
	Na ₂ O	CaO	Ag ₂ O	P ₂ O ₅	MgO	K ₂ O	B ₂ O ₃	MnO	Fe ₂ O ₃	NaF	Ce ₂ O ₃	Se	TOTAL		Annealed @ 37.5°C (mg.cm ⁻² .hr ⁻¹)	Non-Annealed @ 37.5°C (mg.cm ⁻² .hr ⁻¹)
F1	25.35	17.26		46.78			5.75	1.5	1.76	1.1			100	N/A	N/A	F, C + R
F2	25.78	17.42		46.1			5.82	1.52	0.95		2.01		99.6	N/A	N/A	F, C + R
F3	25.19	17.03		45.05			5.68	1.49	0.93	0.4	1.96	2.27	100	N/A	N/A	F, R + C
F4	32		3	46	4	10	5						100	0.331	0.9614	F + R

5

6 F=fibres; C-cullet; R-rods

7

14

1 Results and Conclusions

2

3 Chondrocytes adhered to all three types of fibre
4 sample. At the 3 day time period, the cells appeared
5 to be rounded. At 1 week and 2 weeks, confocal
6 microscopy indicated cell proliferation between all
7 time periods. At 1 week and 2 weeks, the cells were
8 elongated and formed a monolayer along the fibre
9 length as can be seen in Figure 1.

10

11 The RT-PCR analysis showed that fibres F2 and F3 were
12 producing collagen type II up to and including the two
13 week time period indicating that the cells retained
14 their chondrocytic phenotype.

15

16 The zymography performed on F2 and F3 showed that the
17 cells in contact with these fibres produced MMP2 at
18 all three time periods, but in a greater quantity at 2
19 weeks than 1 week, and at 1 week than 4 days. This
20 increase of MMP2 production is expected, as the cells
21 were seen to have increased in number at these time
22 periods from the confocal microscope analysis.

23

24 In conclusion, all three fibres types showed cell
25 adherence and the chondrocytes adhered to F2 and F3
26 appear to retain the ability to produce type II
27 collagen.

1 **Example 2**

2

3 **Biological Evaluation of Non-woven Mat Fibres**

4

5 **1. Objective**

6

7 Using in-vitro techniques determine:

8

9 a. The cytotoxicity of a series of five non-
woven mat CRG fibres.

10

11 b. The potential of the fibres as a cell
substrate matrix.

12

13

14 **2. Scope**

15

16 The test procedures apply to all fibre samples.

17

18 **3. Equipment and Materials**

19

20 **3.1 Equipment**

21

22 3.1.1 Laminar air flow hood

23

24 3.1.2 Incubator maintained at 37°C/5% carbon
dioxide

25

26 3.1.3 Refrigerator at 4°C

27

28 3.1.4 Freezer at -18°C

29

30 3.1.5 Vacuum source

31

32 3.1.6 Phase contrast microscope

33

34 **3.2 Materials**

35

36 3.2.1 Sterile plastic-ware pipettes

37

38 3.2.2 Sterile glass pipettes

39

40 3.2.3 24 well Sterile dishes

41

16

1 3.2.4 Surgical grade forceps
2 3.2.5 Surgical grade scissors
3 3.2.6 Sterile Universal containers
4 3.2.7 L929 cell culture line (ATCC NCTC Clone 929)
5 3.2.8 Human Umbilical endothelial cells (primary
6 cell source, Liverpool Women's Hospital)
7 3.2.9 TCPS negative control
8 3.2.10 CRG fibres:
9 D021298F1 (MATT01)
10 D301198F1 (MATT02)
11 D100299F1 (MATT03)
12 D161298F2 (MATT04)
13 D171298F2 (MATT05)
14 All CRG fibres were supplied non-sterile in
15 quantities 8g-38g. The compositions of CRG
16 fibres used (MATT01 to 05) are set out below
17 in Table 2.

Table 2

BATCH RECORD SELECTION

Code	Formulation as mole%										Solution Rates		Physical Form	
	Na ₂ O	CaO	Al ₂ O ₃	SiO ₂	B ₂ O ₃	MgO	Fe ₂ O ₃	NaF	Ca ₃ O ₃	Si	TOTAL	Annealed @ 37.5°C (mg.cm ⁻² .hr ⁻¹)		Non-Annealed @ 37.5°C (mg.cm ⁻² .hr ⁻³)
MATT01		27.98	46.56	19.07	6.36						99.97	N/A	N/A	R, P + C
MATT02		30	50	20							100	N/A	N/A	F, R + C
MATT03		25	50	20	5						100	0.0095	0.0151	R + P
MATT04	26.05	17.6	47.04		5.88	1.54	0.96	0.4	1		100.47	0.0143	0.0165	R + F
MATT05	25.19	17.03	45.05		5.68	1.49	0.93	0.4	1.96	2.27	100	0.0177	0.02	R + F

R=rods; F=fibres; C=cullet

18

1 4. Procedure

2

3 4.1 Test sample preparation

4 4.1.1 Test samples were cut to the
5 appropriate size (see section
6 4.2.1).

7 4.1.2 Tissue culture polystyrene was
8 employed as a negative control.
9 The controls were not in the same
10 physical form as the test
11 material.

12

13 4.2 Fibres were examined in contact with the
14 L929 cell line before any cleaning procedure.
15 Fibres were examined in contact with both cell
16 lines after cleaning in acetone, washing in PBS
17 and sterilising in a dry oven at 190°C for 2
18 hours.

19

20 4.3 Cell preparation

21 4.3.1 A cell subculture was prepared 24
22 hours before being introduced to
23 the fibres.

24

25 4.4 Test procedure

26 4.4.1 A small "bed" of the fibres was
27 placed in the bottom of each well.

28 4.4.2 The cell/medium preparation was
29 gently pipetted onto the fibre
30 bed.

4.4.3 The 24-well plates were incubated and examined at 24 hours and 48 hours.

4.5 Interpretation of results

4.5.1 At the conclusion of the incubation period the plates are removed from the incubator and examined under phase contract microscopy using x10 and x20 objective lenses.

4.5.2 Each test and control material was initially evaluated using the scoring system detailed below. This evaluation was based on the appearance of the cells which were attached to the TCPS surface. It was not possible to carry out such an evaluation on the cells adhering to the fibres.

Table 3 : Reactivity Responses

Grade	Reactivity	Conditions of all cultures
0	None	Discrete intracytoplasmic granules; no cell lysis
1	Slight	Not more than 20% of cells are round, loosely attached and without intracytoplasmic granules; occasional lysed cells are present
2	Mild	Not more than 50% of the cells are round and devoid of intracytoplasmic granules; extensive cell lysis and empty areas between cells
3	Moderate	No more than 70% of the cell layers contain rounded cells and/or are lysed
4	Severe	Nearly complete destruction of the cell layers

1 4.6 Cytotoxicity Results

2

3 The following table highlights the results obtained
4 following two separate tests. Two or four readings
5 were taken at each test. In all cases negative
6 control (TCPS) provided a 0 grade.

7

8 Table 4

9

Material Code	Grade Test 1 L9292	Material Code	Grade Test 2 L929	Test 2 HUE
MATT01	0	MATT01	0	0
MATT02	-	MATT02	0	0
MATT03	-	MATT03	-	0
MATT04	0	MATT04	0	0
MATT05	0	MATT05	0	0

10

11 Comments

12

13 The results as detailed provide a very subjective
14 assessment of material cytotoxicity. Where a grade
15 0 is shown, there was no evidence of toxicity and a
16 confluent healthy monolayer of cells was present.
17 Where there was evidence of contamination or where
18 the cell monolayer is difficult to evaluate no
19 score has been given.

20

21 4.7 Cell Substrate Results

22

23 The following table (Table 5) details the cell-
24 fibre interactions and general cell culture
25 conditions observed by phase contrast microscopy.
26 As stated before phase-contrast images of the cells
27 on the fibres are poor. A staining procedure was

1 carried out with the HUE cells. This procedure
 2 uses a fluorescent staining technique (ethidium
 3 bromide and acridene orange) to identify cell
 4 viability. All observations were after 48 hour
 5 contact between cells and fibres.

6
 7 Table 5

	MATT01	MATT02	MATT03	MATT04	MATT05
L929 non-sterile fibres	Cells are viable.	Contamination	Contamination	Cells are viable. Healthy monolayer. There is some evidence of cell adhesion onto the fibres.	Cells are viable. Healthy monolayer. There is some evidence of cell adhesion onto the fibres.
L929 sterile fibres	Cells are viable but very granular. These fibres are having some adverse effect on the cells.	Culture medium pH levels are low. Cells are viable. There is no obvious cell adherence to the fibre.	pH is low. There seems to be evidence of contamination-though this may be degrading glass. Difficult to make any comment on cell viability.	Cells viable. Healthy monolayer. There is some evidence of cell adhesion onto the fibres.	Cells viable. Healthy monolayer. There is some evidence of cell adhesion onto the fibres.
HUE sterile fibres	Cells are viable though granular in appearance. The medium pH has dropped. Some cells can be seen adhering to the fibres (Figure 2).	Cells are viable. There is no obvious cell adherence to the fibre.	pH is low. There seems to be evidence of contamination-though this may be degrading glass. Difficult to make any comment on cell viability.	Cells viable. Cell monolayer on TCPS is healthy and equivalent to the control wells. There is some evidence of cell attachment but this is difficult to observe by phase contrast. (See Figure 3).	Cells viable. Cell monolayer on TCPS is healthy and equivalent to the control wells. There is some evidence of cell attachment but this is difficult to observe by phase contrast.

8
 9 The images below were obtained following the vital
 10 staining procedure and examined by fluorescent
 11 microscopy.
 12
 13 As well as demonstrating cell viability the
 14 procedure permitted a better evaluation of the
 15 cells attaching to the fibres. The cell-fibre
 16 interaction was much better than that indicated by
 17 phase contrast microscopy. It was noted that

1 MATT04 and MATT05 had excellent cell adherence.
2 MATT01 permitted a good cell adherence. There was
3 cell attachment with MATT02 and MATT03 although
4 this was poor in comparison with 01, 04 and 05.

5

6 **Example 3**

7

8 A cell suspension (in complete cell culture medium
9 supplemented with 5% foetal calf serum) at a
10 concentration of approx. 5×10^5 cell/ml was
11 introduced to an established mouse fibroblast cell
12 line (L929).

13

14 The material/cell interaction was examined using
15 phase contrast microscopy at 24, 48 and 72 hours.
16 In particular the following materials were examined
17 (see Table 6 for composition of the glasses
18 referred to by batch number).

19

20 a) Glass sheet (flat); code 1051098-1

21

22 Cells can be seen adhering to the material and
23 remain in contact with the material following
24 sequential transfer between dishes. The cell
25 morphology is rounded and the growth rate is
26 considerably slower than observed with cells on the
27 control dishes. Nevertheless there is evidence of
28 cell division taking place on the surface.

29

30

31

32

b) Sintered glass beads (smooth surface); code BX-
D221098-1, Sintered glass beads (rough surface);
code BX-D221098-1

It is more difficult to make the observations with these samples using phase contrast. However, cells are clearly present on the surface of both rough and smooth samples. The cell population is certainly increasing with time up to the 72 hour period. Again, this is following sequential transfer at 24 hours.

Table 6

Batch Number	Formulation as mole%			TOTAL	Solution Rates		Physical Form
	Na ₂ O	CaO	P ₂ O ₅		Annealed @37.5°C (mg.cm ⁻² .hr ⁻¹)	Annealed @37.5°C (mg.cm ⁻² .hr ⁻¹)	
I051098-1	25	28	47	100	0.0991	0.1364	R+S
D221098-1	11	42	47	100	0.0377	0.0446	G+R

G=GRANULES

R=RODS

S=SHEETS

Sample SEMs were obtained (see Figs. 4 to 7) after cells had been in contact with the glass for 72 hours, fixed in 2.5% glutaraldehyde and dehydrated with alcohol. The samples were gold coated before viewing. The magnification is indicated on Figs. 4 to 7.

Figure 1



Figure 2

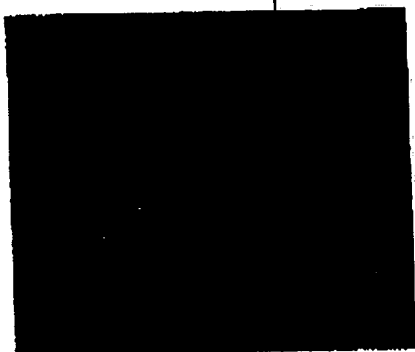


FIGURE 1 [MATT01]

The bright areas represent viable cells [HUE]. The image shows an area with bundles of fibres radiating in many directions. In most cases the cells are rounded and not elongated on the fibres.

Figure 3



FIGURE 2 [MATT04]

The bright areas represent viable cells [HUE]. Cells can be seen elongated on the fibres. In this image most of the fibres are oriented in the same direction. There is excellent cell coverage. This image is also representative of the result obtained with MATT05

Comment

Of the five fibre compositions examined MATT04 and MATT05 are providing an excellent substrate for cell adhesion. MATT01 has large numbers of cells adhering although the cell morphology is more rounded than that seen on the control surface. MATT02 and MATT03 show cells adhering but in much reduced numbers. There is no evidence of cytotoxicity with any of the fibres examined.

Figure 4

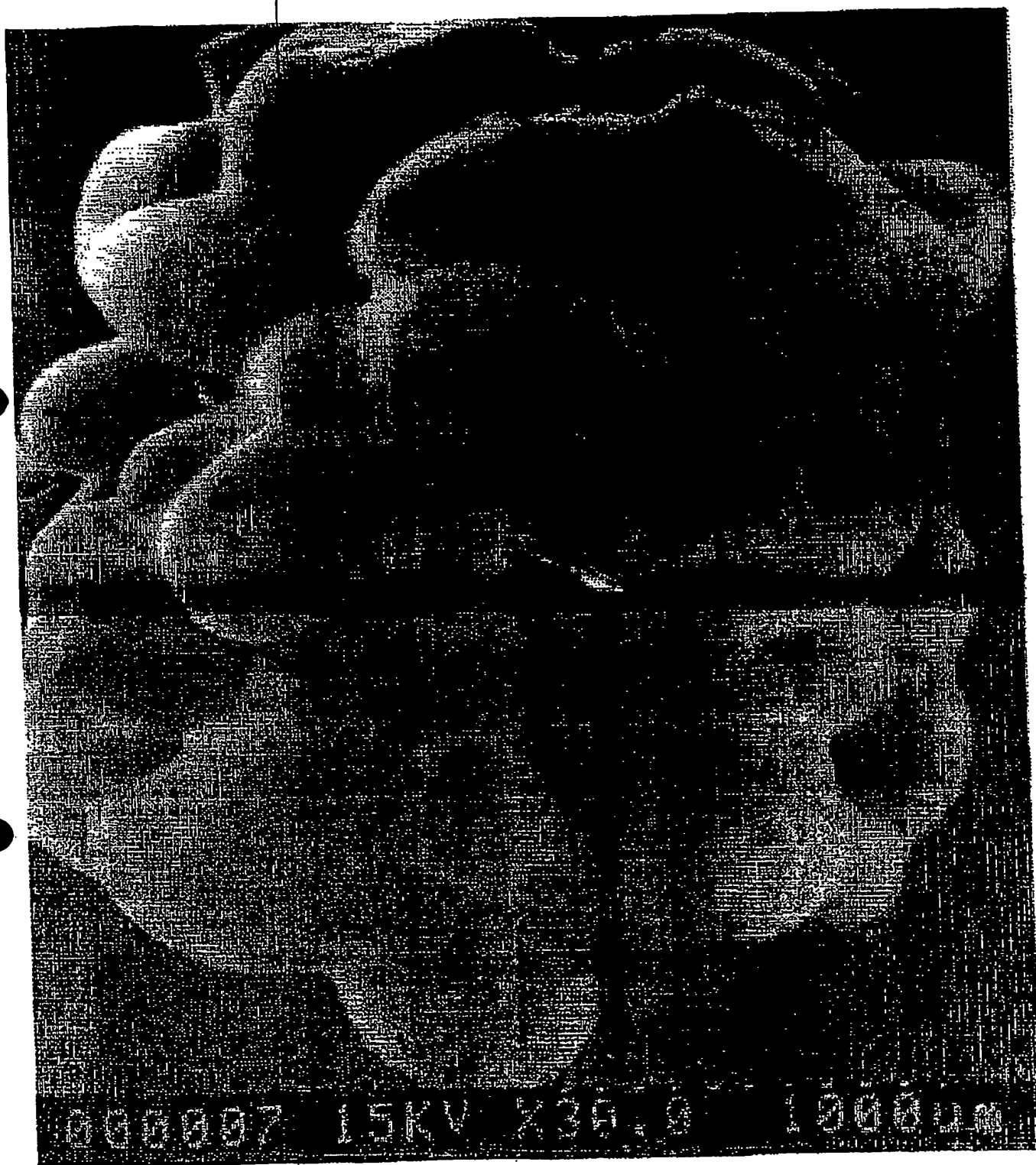


Figure 5

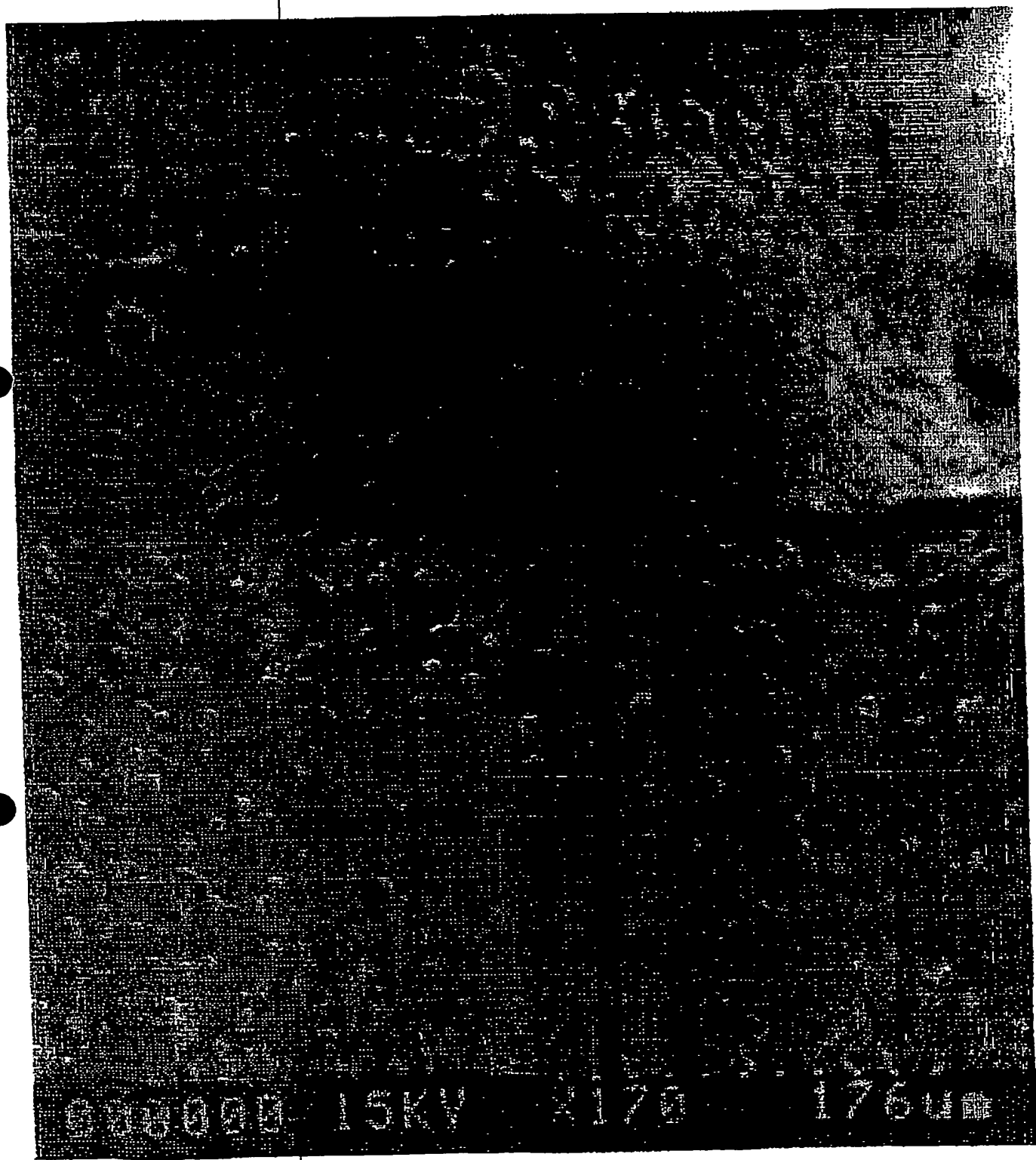


Figure 6

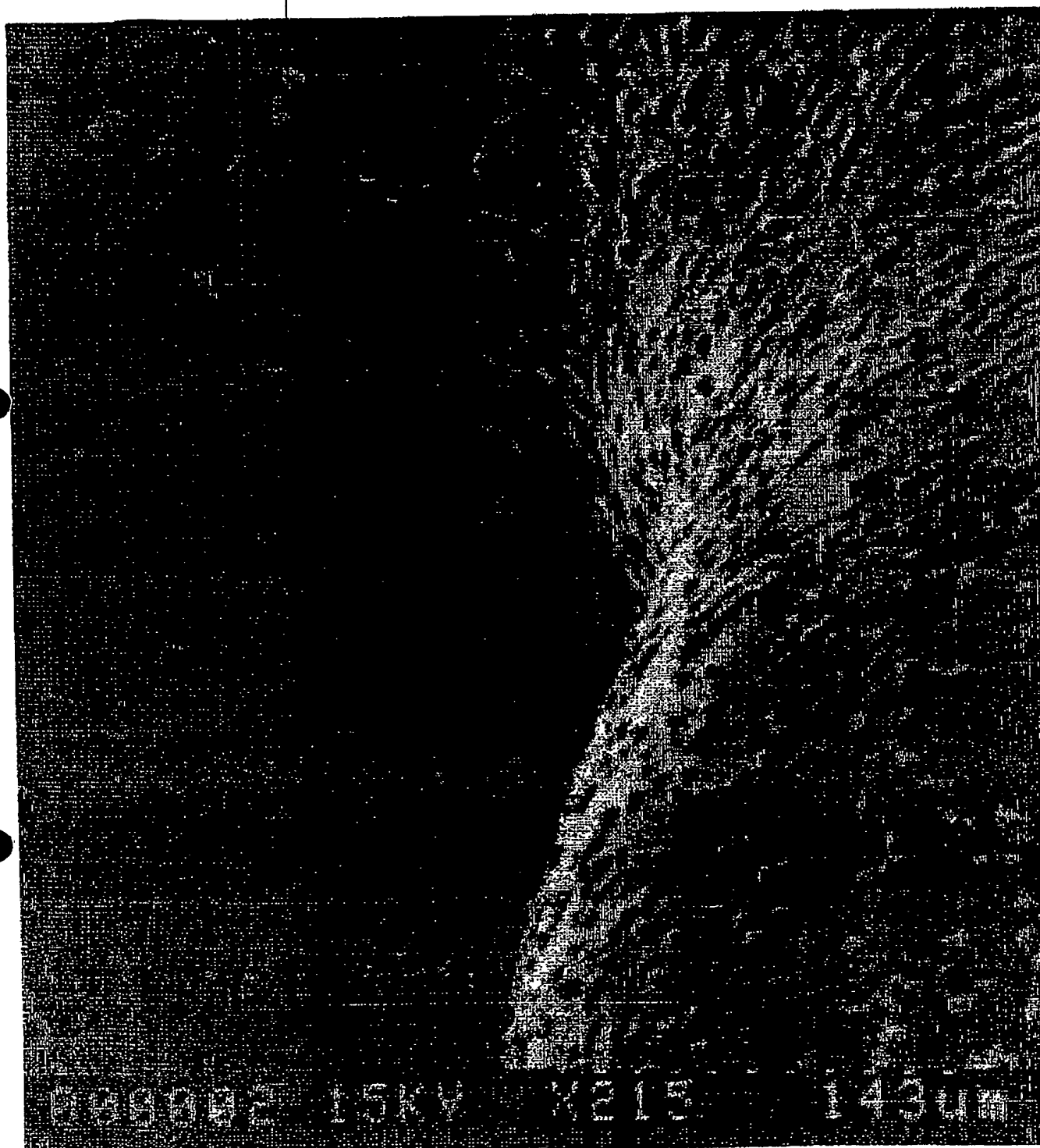
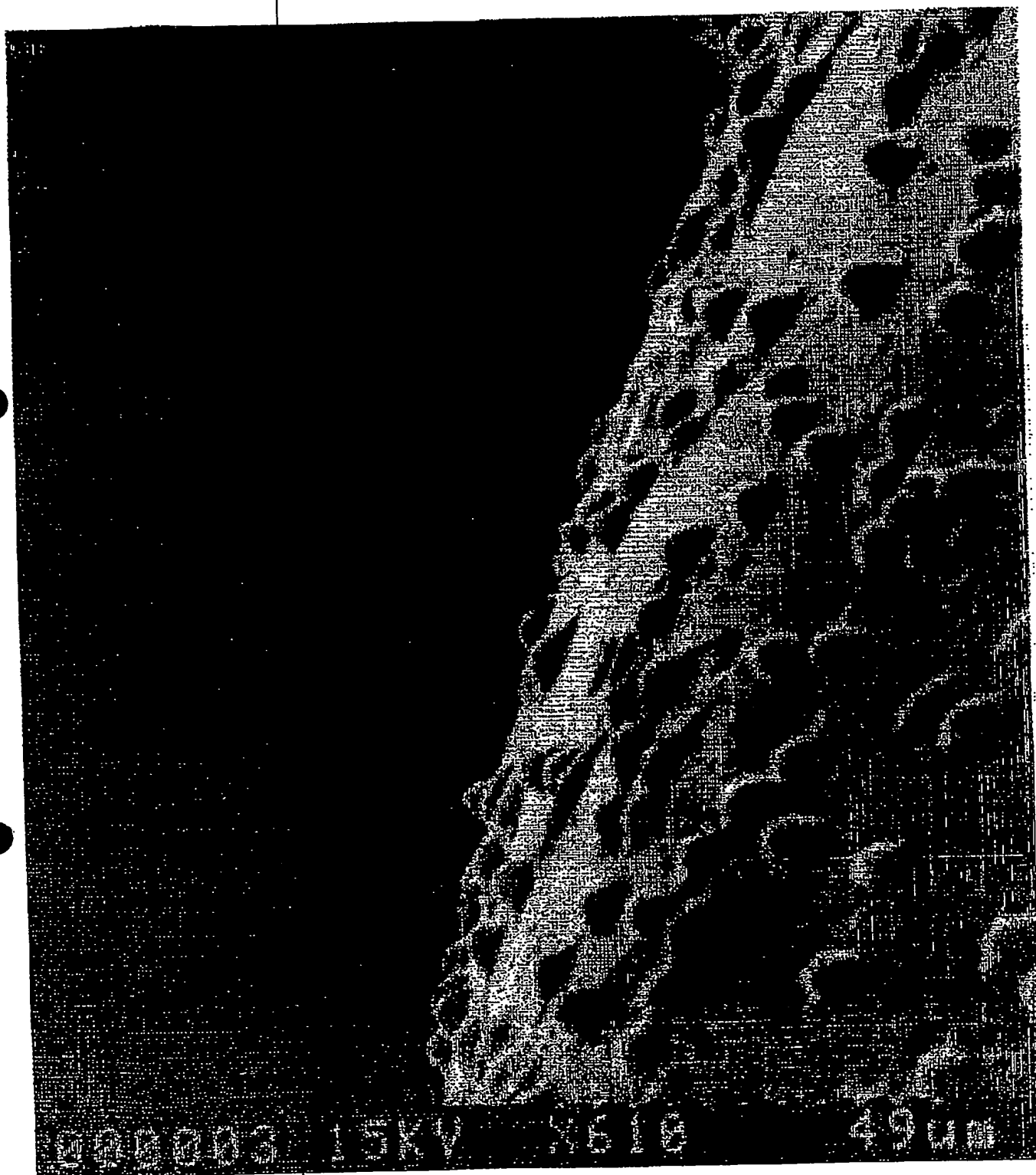


Figure 7



PCT NO: GB00 / 03424

Phil Tress.

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